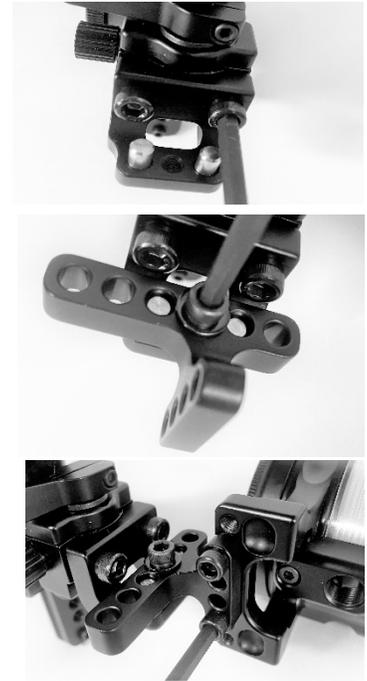


## Q.D. 3<sup>rd</sup> axis instructions:

1. With the 6 hole spacer removed from the Q.D. 3<sup>rd</sup> axis, attach the Q.D. 3<sup>rd</sup> axis to the windage micro adjust block by using the two (2) 10-32 x 1/2" Socket Head screws. See top photo.
2. Attach the 6 hole spacer using the 8-32 x 5/8" Socket Head screw with the black washer. See middle photo.
3. Attach the housing, use the two (2) 8-32 x 1/2" Socket Head screws to mount the housing to the 6 hole spacer. See bottom photo.
4. Once assembled, use the 6 hole spacer and the dowel pins to move the coarse windage. The 6 hole spacer can be flipped in either direction to give you more left or right adjustment. Always use both dowel pins for alignment purposes to ensure your 3<sup>rd</sup> axis remains square. Never only use 1 dowel pin and the screw to hold the 6 hole spacer in place.



## Q.D. Double Pin and Single pin mount instructions:

Attach the Q.D. mount to the Double Pin or Single Pin housing using the 1/4-28 x 1/2" Button Head screw. The 1/4-28 screw must be tightened down until the screw fully stops. There will be tension on the screw head as the mating surfaces make contact, but don't stop tightening until you feel the positive stop of the screw head. This will ensure the parts are fully seated and aligned.

